RAINBOW RAINBOW

HIGH SOLIDS EPOXY COATING

TYPE A two-pack, high solids paint based on epoxy resin dual-use as a topcoat or primer. USES Used for ships, bridges, storage tanks and general steel structures to dual-use as topcoat or primer. CHARACTERISTICS 1. Tough and hard film with excellent abrasion resistance. 2. Excellent water resistance. 3. With good penetration and inclusive on wet or rust surface of steel. 4. Excellent resistance to oils and chemicals 5. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. Semi-flat COLOR Silver or desired colors FLASH POINT Above 14°C (57°F) MASS DENSITY 1.30 (mixture) 1.10 (silver) VUSCOSITY 100-120 KU (mixture, 25°C) DRYING TIME Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days FILM THICKNESS Wet 156-250 microns (6.2-10.0 mil) VOLUME SOLIDS 80% (silver: 88%) THEORETICAL COVERAGE 4.0-6.4 mi/L OVERCOATING INTERVALS Min. 12 hrs. THINNER No.1008 Epoxy Zinc rich Primer (EP-03) No.1008 Epoxy Zinc rich Primer (EP-03) No.1007 DepoxA Polyurethane Maintenance Primer No.1020 Epoxy Allong Pimer No.1020 Epoxy Allong Pimer No.1020 Epoxy Allong	PRODUCT NUMBER	1061 (EP-999)
USES Used for ships, bridges, storage tanks and general steel structures to dual-use as topcoat or primer. CHARACTERISTICS 1. Tough and hard film with excellent abrasion resistance. 2. Excellent water resistance. 3. With good penetration and inclusive on wet or rust surface of steel. 4. Excellent resistance to oils and chemicals 5. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. 6. Suitable used for the cereal tanks. FINISH Semi-flat COLOR Silver or desired colors FLASH POINT Above 14°C (57°F) MASS DENSITY 1.30 (mixture) 1.10 (silver) VISCOSITY 100-120 KU (mixture, 5°C) DRYING TIME Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days FILM THICKNESS Wet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil) VOLUME SOLIDS 80% (silver: 88%) THEORETICAL COVERAGE 4.0-6.4 mi/L OVERCOATING INTERVALS Min.12 hrs. THINNER No.1006 Epoxy Zinc rich Primer (EP-03) No.1007 Epoxy Aluminum Tripotyphosphate Primer No.1007 Epoxy Aluminum Tripotyphosphate Primer No.1007 Epoxy Aluminum Tripotyphosphate Primer No.1007 Epoxy, Aluminum Tripotyphosphate Primer No.1007 Epoxy, Aluminum Tripotyphosphate Primer No.1007 Epoxy, Brush, Roller	TYPE	A two-pack, high solids paint based on epoxy resin dual-use as a topcoat or primer.
CHARACTERISTICS topcoat or primer. 1. Tough and hard film with excellent abrasion resistance. 2. Excellent water resistance. 3. With good penetration and inclusive on wet or rust surface of steel. 4. Excellent resistance to oils and chemicals 5. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. FINISH Semi-flat COLOR Silver or desired colors FLASH POINT Above 14°C (57°F) MASS DENSITY 1.00 (mixture) 25°C) DRYING TIME Set-to-touch 4 hrs. FILM THICKNESS Wet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil) VOLUME SOLIDS 80% (silver: 88%) THEORETICAL COVERAGE 4.0-6.4 mi/L OVERCOATING INTERVALS Min. 12 hrs. THINNING RATE 5-10% PRECEDING COATS No.1006 Epoxy Zinc rich Primer (EP-03) No.1007 Epoxy Aluminum Tripolyphosphate Primer SUBSEQUENT COATS Kon 1005 Epoxy Aluminum Tripolyphosphate Primer SUBSEQUENT COATS Epoxy, Vinyl, PU or CR system MIXING RATIO Base: Hardener a 87: 13 (by wt.) POT LIFE 2 hrs. (mixture, 25°C) <t< td=""><td>USES</td><td></td></t<>	USES	
CHARACTERISTICS 1. Tough and hard film with excellent abrasion resistance. 2. Excellent water resistance. 3. With good penetration and inclusive on wet or rust surface of steel. 4. Excellent resistance to oils and chemicals 5. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. FINISH Semi-flat COLOR Silver or desired colors FLASH POINT Above 14°C (5°T°) MASS DENSITY 1.30 (mixture) 1.10 (silver) VISCOSITY 1.30 (mixture) 1.10 (silver) VISCOSITY 1.30 (mixture, 25°C) DRYING TIME Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days FILM THICKNESS Wet 156~250 microns (6.2~10.0 mil) Dry 125~200 microns (5.0~8.0 mil) VOUME SOLIDS 80% (silver: 88%) THEORETICAL COVERAGE 4.0~6.4 mi/L OVERCOATING INTERVALS No.1005 Epoxy Thinner (SP-12) THINNING RATE 5~10% PRECEDING COATS No.1005 Epoxy Zinc rich Primer (EP-03) No.1000 De-pack Polyurethane Maintenance Primer No.1000 De-pack Polyurethane Maintenance Primer No.1000 Epoxy Jiny, PU or CR system MIXING RATIO Base: Hardener = 87:		
3. With good penetration and inclusive on wet or rust surface of steel. 4. Excellent resistance to oils and chemicals 5. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. FINISH Semi-flat COLOR Sliver or desired colors FLASH POINT Above 14°C (57°F) MASS DENSTY 1.30 (mixture) 1.10 (sliver) VISCOSITY 100-120 KU (mixture, 25°C) DRYING TIME Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days FILM THICKNESS Wet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil) VOLUME SOLIDS 80% (sliver : 88%) THEORETICAL COVERAGE A-0-64 mi/L OVERCOATING INTERVALS Min.12 hrs. THINNER No.1005 Epoxy Thinner (SP-12) THINNER No.1005 Epoxy Thinner (SP-12) THINNING RATE 5-10% PRECEDING COATS No.1006 Epoxy Zinc rich Primer (IZ-01) No.7000 One-pack Polyurethane Maintenance Primer No.1002 Epoxy Alloy Pimer No.1003 Epoxy Alloy Pimer No.1004 Epoxy Juny, PU or CR system MIXING RATIO Base: Hardener = 87: 13 (by wt.) POT LIFE </td <td>CHARACTERISTICS</td> <td></td>	CHARACTERISTICS	
4. Excellent resistance to oils and chemicals 5. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. FINISH COLOR Silver or desired colors FLASH POINT Above 14°C (57°F) MASS DENSITY 1.30 (mixture) 1.10 (silver) VISCOSITY 100-120 KU (mixture, 25°C) DRYING TIME Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days FILM THICKNESS Wet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil) VOLUME SOLIDS 80% (silver : 88%) THEORETICAL COVERAGE 4.0-6.4 mi/L OVERCOATING INTERVALS Min.12 hrs. THINNING RATE 5-10% PRECEDING COATS No.1006 Epoxy Zinc rich Primer (EP-03) No.1001 Inorganic Zinc Rich Primer (Z-01) No.7002 No.7002 Epoxy Aluminum Tripolyphosphate Primer No.1020 Epoxy Aluminum Tripolyphosphate Primer No.1020 Epoxy Aluminum Tripolyphosphate Primer SUBSEQUENT COATS Epoxy, Vinyl, PU or CR system MIXING RATIO Base: Hardener = 87: 13 (by wt.) POT LIFE Zhrs. (mixture, 25°C) STORAGE SHELF LIFE Minimum 1 year under normal storage conditions. APPLIC		2. Excellent water resistance.
S. Can be coated in or can be coated with a variety of coatings, the best service and green paint. 6. Suitable used for the cereal tanks. FINISH Semi-flat COLOR Silver or desired colors FLASH POINT Above 14°C (57°F) MASS DENSITY 1.30 (mixture) 1.10 (silver) VISCOSITY 100-120 KU (mixture, 25°C) DRYING TIME Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days FILM THICKNESS Wet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil) VOLUME SOLIDS 80% (silver : 88%) THEORETICAL COVERAGE 4.0-6.4 mi/L OVERCOATING INTERVALS Min. 12 hrs. THINNER No.1005 Epoxy Thinner (SP-12) THINNER No.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.10120 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Come-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Come-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Come-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer		3. With good penetration and inclusive on wet or rust surface of steel.
green paint.6. Suitable used for the cereal tanks.FINISHSemi-flatCOLORSilver or desired colorsFLASH POINTAbove 14°C (57°F)MASS DENSITY1.30 (mixture) 1.10 (silver)VISCOSITY100-120 KU (mixture, 25°C)DRYING TIMESet-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 daysFILM THICKNESSWet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil)VOLUME SOLIDS80% (silver : 88%)THEORETICAL COVERAGE4.0-64 mi/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNING RATE5-10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (L2-01) No.1020 Epoxy Allup Pimer No.1020 Epoxy Allup Pimer No.1020 Epoxy Allup PimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87:13 (by vt.)POT LIFEZhrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTp sizeOX21" - 0.029° AIr pressure 5 - 6 kg/mi Pump ratioNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.		4. Excellent resistance to oils and chemicals
6. Suitable used for the cereal tanks.FINISHSemi-flatCOLORSilver or desired colorsFLASH POINTAbove 14°C (57°F)MASS DENSITY1.30 (mixture) 1.10 (silver)VISCOSITY100-120 KU (mixture, 25°C)DRYING TIMESet-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 daysFILM THICKNESSWet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil)VOLUME SOLIDS80% (silver: 88%)THEORETICAL COVERAGE4.0-6.4 m/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Tinner (SP-12)THINNING RATE5-10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (L-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy PimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip sizePUMD ratio33: 1 or greaterNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.		5. Can be coated in or can be coated with a variety of coatings, the best service and
FINISHSemi-flatCOLORSilver or desired colorsFLASH POINTAbove 14°C (57°F)MASS DENSITY1.30 (mixture) 1.10 (silver)VISCOSITY100-120 KU (mixture, 25°C)DRYING TIMESet-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 daysFILM THICKNESSWet 156-250 microns (6.2~10.0 mil) Dry 125-200 microns (5.0~8.0 mil)VOLUME SOLIDS80% (silver: 88%)THEORETICAL COVERAGE4.0~6.4 ml/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNERNo.1006 Epoxy Zinc rich Primer (EP-03)No.1011 Inorganic Zinc Rich Primer (IZ-01)No.700 One-pack Polyurethane Maintenance PrimerNo.1020 Epoxy Alloy PimerNo.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size 0.021° ~ 0.029°Air pressure 5 ~ 6 Kg/mlPump ratio 33: 1 or greaterNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly.2. All equipment must be cleaned immediately after use.		green paint.
COLORSilver or desired colorsFLASH POINTAbove 14°C (57°F)MASS DENSITY1.30 (mixture) 1.10 (silver)VISCOSITY100-120 KU (mixture, 25°C)DRVING TIMESet-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 daysFILM THICKNESSWet 156-250 microns (6.2-10.0 mil) Dry 125-200 microns (5.0-8.0 mil)VOLUME SOLIDS80% (silver: 88%)THEORETICAL COVERAGE4.0-6.4 mf/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1006 Epoxy Thinner (SP-12)THINNIRNo.1006 Epoxy Zinc rich Primer (IZ-01)No.700 One-pack Polyurethane Maintenance PrimerNo.1020 Epoxy Alloy PimerNo.1020 Epoxy Alloy PimerNotreYing CarloyAirdese Spray, Brush, RollerFOR AIRLESS SPRAYTip sizeOU21" ~ 0.029" </td <td></td> <td>6. Suitable used for the cereal tanks.</td>		6. Suitable used for the cereal tanks.
FLASH POINTAbove 14°C (57°F)MASS DENSITY1.30 (mixture) 1.10 (silver)VISCOSITY100~120 KU (mixture, 25°C)DRYING TIMESet-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 daysFILM THICKNESSWet 156~250 microns (6.2~10.0 mil) Dry 125~200 microns (5.0~8.0 mil)VOLUME SOLIDS80% (silver: 88%)THEORETICAL COVERAGE4.0~6.4 m²/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNING RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1025 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFE Alress Spray, Brush, RollerMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size 0.021" ~ 0.029" Air pressure 5 ~ 6 Kg/m²NOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	FINISH	Semi-flat
MASS DENSITY1.30 (mixture) 1.10 (silver)VISCOSITY100-120 KU (mixture, 25°C)DRYING TIMESet-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 daysFILM THICKNESSWet 156-250 microns (6.2~10.0 mil) Dry 125-200 microns (5.0~8.0 mil)VOLUME SOLIDS80% (silver: 88%)THEORETICAL COVERAGE4.0~6.4 mi/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNING RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1001 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alup Pimer No.1020 Epoxy Alup Pimer No.1020 Epoxy Alup PimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size Durg ratio Air pressure 5 ~ 6 Kg/mi Pump ratio Air pressure 5 ~ 6 Kg/miNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	COLOR	Silver or desired colors
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DRYING TIMESet-to-touch4 hrs.Dry hard8 hrs.Fully cured7 daysFILM THICKNESSWet156-250 microns(6.2~10.0 mil)Dry125-200 microns(5.0-8.0 mil)VOLUME SOLIDS80%(silver: 88%)THEORETICAL COVERAGE4.0-6.4 mi/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNIG RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip sizeNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	MASS DENSITY	1.30 (mixture) 1.10 (silver)
FILM THICKNESSWet $156-250 \text{ microns } (6.2-10.0 \text{ mil})$ Dry $125-200 \text{ microns } (5.0-8.0 \text{ mil})$ VOLUME SOLIDS $80\% (\text{silver : } 88\%)$ THEORETICAL COVERAGE $4.0-64 \text{ mil}$ OVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNING RATE $5-10\%$ PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size 0.021" ~ 0.029" Air pressure $5 \sim 6 \text{ Kg/mi}$ Pump ratio $33: 1$ or greaterNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	VISCOSITY	100~120 KU (mixture, 25℃)
VOLUME SOLIDS 80% (silver : 88%)THEORETICAL COVERAGE $4.0-6.4 \text{ m}^3/\text{L}$ OVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNIG RATE $5-10\%$ PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size $0.021^n \sim 0.029^n$ Air pressure $5 \sim 6 \text{ Kg/m1}$ Pump ratioNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	DRYING TIME	Set-to-touch 4 hrs. Dry hard 8 hrs. Fully cured 7 days
THEORETICAL COVERAGE4.0~6.4 m²/LOVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNIG RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Allup Pimer No. 1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.) POT LIFEPOT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFE APPLICATION METHODMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size Air pressureNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	FILM THICKNESS	Wet 156~250 microns (6.2~10.0 mil) Dry 125~200 microns (5.0~8.0 mil)
OVERCOATING INTERVALSMin. 12 hrs.THINNERNo.1005 Epoxy Thinner (SP-12)THINNING RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No. 1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size0.021" ~ 0.029" Air pressure5 ~ 6 Kg/m1 Pump ratioNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	VOLUME SOLIDS	80% (silver: 88%)
THINNERNo.1005 Epoxy Thinner (SP-12)THINNING RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No. 1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size0.021" ~ 0.029" Air pressure 5 ~ 6 Kg/mi Pump ratioNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	THEORETICAL COVERAGE	4.0~6.4 m²/L
THINNING RATE5~10%PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip sizeNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	OVERCOATING INTERVALS	Min. 12 hrs.
PRECEDING COATSNo.1006 Epoxy Zinc rich Primer (EP-03) No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No. 1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size0.021" ~ 0.029" Air pressure 5 ~ 6 Kg/mi Pump ratioNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	THINNER	No.1005 Epoxy Thinner (SP-12)
No.1011 Inorganic Zinc Rich Primer (IZ-01) No.700 One-pack Polyurethane Maintenance Primer No.1020 Epoxy Alloy Pimer No.1020 Epoxy Alloy Pimer No.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size0.021" ~ 0.029" Air pressure 5 ~ 6 Kg/ml Pump ratioNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	THINNING RATE	5~10%
No.700 One-pack Polyurethane Maintenance PrimerNo.1020 Epoxy Alloy PimerNo.1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size0.021" ~ 0.029" Air pressure 5 ~ 6 Kg/mlNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.	PRECEDING COATS	No.1006 Epoxy Zinc rich Primer (EP-03)
No.1020 Epoxy Alloy Pimer No. 1075 Epoxy Aluminum Tripolyphosphate PrimerSUBSEQUENT COATSEpoxy, Vinyl, PU or CR systemMIXING RATIOBase: Hardener = 87: 13 (by wt.)POT LIFE2 hrs. (mixture, 25°C)STORAGE SHELF LIFEMinimum 1 year under normal storage conditions.APPLICATION METHODAirless Spray, Brush, RollerFOR AIRLESS SPRAYTip size0.021" ~ 0.029" Air pressure5 ~ 6 Kg/mlPUMP ratio33 : 1 or greaterNOTE1. Mix base and hardener according to the mixing ratio and stir thoroughly. 2. All equipment must be cleaned immediately after use.		No.1011 Inorganic Zinc Rich Primer (IZ-01)
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		3. When used inside tanks, and sufficient ventilation must be provided.

EPDM101061XX V1.1

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