EPOXY COATING, SOLVENTLESS

PRODUCT NUMBER 1015

TYPE A two-pack finish coating based on special solvent-less epoxy resin and hardener

with chemicals resistance pigments.

USES Anti-corrosive paint for chemical plants, power plants, steel factories and lining of

tanks.

CHARACTERISTICS 1. Tough and hard film with very good adhesion.

2. Brush one coat can obtain above 200 microns of no pinholes paint film.

3. Excellent water and oil resistance

4. Excellent chemical resistance and anticorrosion.

5. Excellent mechanical wear resistance and electric insulation.

GLOSS Above 85%

COLOR Limited, please refer to color card

HIDING POWER Above 8 m²/L (mixture, depending on colors)

DENSITY Above 1.35 Kg/L (mixture) 90 ~ 110 KU (25 VISCOSITY

Set-to-touch 6 hrs. Dry hard 18 hrs. Full Dry 7 days (25 **DRYING TIME**

OPTIMUM FILM THICKNESS 375 microns Dry 350 microns THEORETICAL COVERAGE 10.2 m²/Gal $2.7 \text{ m}^2/\text{L}$ $2.3 \, \text{m}^2/\text{Kg}$ 24 hrs. Max. 2 days (25 **OVERCOATING INTERVALS**

Base: Hardener = 80: 20 (by weight) **MIXING RATIO**

Above 95% (mixture) NON-VOLATILE CONTENT 30 minutes (25 **POT LIFE**

No.1005 Epoxy Thinner (SP-12) (cleaning tools only) **THINNER**

No.1073 Epoxy Clear Cement Primer (or other suggested type) PRECEDING COATS

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD

NOTE

Trowel and brush.

1. Mix base and hardener according to mixing ratio and stir thoroughly then use completely in five minutes.

- 2. Adhered moisture, grease, dirt, rusts and corrosive salts on substrate must be cleaned thoroughly.
- 3. Avoid applying the paint in rainy weather or humidity above 85% RH, particularly a wet surface must be thoroughly dried.
- 4. All equipments must be cleaned immediately after use.
- 5. When directly apply on the surface of cement products, the surface must be completely dried.
- 6. When overcoating interval is exceeded, the paint film must be roughened to insure adhesion.

YUNG CHI PAINT & VARNISH MFG.CO.,LTD