HEAT-RESISTING COLORED PAINT, 300

PRODUCT NUMBER No.1509/1510

TYPE Heat-resisting paint based on silicone resins with Aluminum pigment.

USES Heat resisting paint for generators, boilers, chimneys and other high temperature

facilities in chemical and steel works.

CHARACTERISTICS 1. Good high heat resistance withstands up to 300 .

2. Excellent resistance to water and oil.3. Good adhesion and anti-corrosion.

4. Easy application.

COLOR Designed colors

HIDING POWER Above 12.5 m²/L WEIGHT Above 1.2 kg/L

VISCOSITY (25) 50~70 KU (25

DRYING TIME (25) Set-to-touch 60 mins. (25) Dry hard 1 hrs. (200)

OPTIMUM FILM THICKNESS Wet 50 μ (microns) Dry 15 μ (microns)

THEORETICAL COVERAGE 75.7 m²/Gal 20.0 m²/L 16.6 m²/kg

OVERCOATING INTERVALS (25) Min. 8 hrs.

NON-VOLATILE CONTENT Above 40 %

THINNER No.1521

THINNER RATE 5~15% (depends on tools used)

PRECEDING COATS No.1501 500

No.1011 (IZ-01)

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD Spray, Brush

NOTE

1. Moisture, greases, sludge, old paint and rust must be thoroughly removed from substrate, preferably sand blast to the standard above SIS Sa 2.

- 2. Principally, painting should be conducted at ambient temperature, blistering and sapling are apt to occur when substrate temperature exceeds 60 .
- Primer and finish should be limited to two even coats each, but the total dry film thickness must be kept below 80 microns, lest cracking and sapling would occur.
- 4. After completion of painting, slowly heat up to half of service temperature and keep for one hour, and then raise to service temperature. Direct heating up to maximum service temperature would surely induce blistering or sapling.