

## **RED OXIDE SURFACER**

PRODUCT NUMBER	902
TYPE	Red oxide rust prevention primer based on phenolic resin and dried oil with high
	quality anti-rust pigment.
USES	Used for vehicle and mechanical facilities.
CHARACTERISTICS	1. Fast drying.
	2. Excellent resistance to water and rust.
	3. Good adhesion and abrasion resistance.
FINISH	Flat
COLOR	Red
HIDING POWER	Above 20 m <sup>2</sup> /L
MASS DENSITY	Above 1.4 Kg/L
VISCOSITY	80~100 KU (25℃)
DRYING TIME	Set-to-touch 15 minutes Dry hard 2 hrs. $(25^{\circ}C)$
OPTIMUM FILM THICKNESS	Wet 85 microns Dry 40 microns
THEORETICAL COVERAGE	44.7 m²/Gal 11.8 m²/L 8.4 m²/Kg
OVERCOATING INTERVALS	Min. 3 hrs. (25℃)
NON-VOLATILE CONTENT	Above 60%
THINNER	No.805 Paint Thinner (OM-07)
THINNING RATE	5~10% (cleaning for tools not included)
SUBSEQUENT COATS	No.903 Gray Surfacer, Ready-Mixed Paints, Synthetic Enamels, Hammer Tone Paints
PRECEDING COATS	No.908 Wash Primer (SP-01/02)
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Spray, Brush
NOTE	1. Before application, stir paint evenly, and when paint is too thick, thinner within
	specified quantity can be added.
	<ol><li>Adhered moisture, grease, dirt, damaged or loose old paint and corrosive salts on substrate must be cleaned thoroughly.</li></ol>
	3. Avoid applying the paint in rainy, humid weather or substrate temperature
	excessively high to $40^{\circ}$ C or low to $10^{\circ}$ C.

4. Avoid applying to insufficient drying of previous paint coat.

## EPDM090902XX V1.0

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