

## **GRAY SURFACER**

PRODUCT NUMBER	903
TYPE	Middle primer based on phenolic resin and dried oil with high quality rust resistant
	pigment.
USES	Used for vehicles and mechanical facilities.
CHARACTERISTICS	1. Fast drying.
	2. Very good adhesion and abrasion resistance.
	3. Excellent adhesion with topcoat, do not wrinkle due to spray lacquer.
FINISH	Flat
COLOR	Gray
HIDING POWER	Above 10 m <sup>2</sup> /L
MASS DENSITY	Above 1.3 Kg/L
VISCOSITY	80~100 KU (25℃)
DRYING TIME	Set-to-touch 15 minutes Dry hard 2 hrs. ( $25^{\circ}$ C)
OPTIMUM FILM THICKNESS	Wet 80 microns Dry 40 microns
THEORETICAL COVERAGE	47.3 m//Gal 12.5 m//L 9.6 m <sup>2</sup> /Kg
OVERCOATING INTERVALS	Min. 3 hrs. (25℃)
NON-VOLATILE CONTENT	Above 60%
THINNER	No.805 Paint Thinner (OM-07)
THINNING RATE	5~10% (cleaning for tools not included)
SUBSEQUENT COATS	Ready-Mixed Paints, Synthetic Enamels
PRECEDING COATS	No.902 Red Oxide Primer
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Spray, Brush
NOTE	1. Before application, stir paint evenly, and when paint is too thick, thinner within
	specified quantity can be added.
	2. Adhered moisture, grease, dirt, damaged or loose old paint and corrosive salts on substrate must be cleaned thoroughly.
	3. Avoid applying the paint in rainy, humid weather or substrate temperature excessively high to $40^\circ\!C$ or low to $10^\circ\!C$ .

4. Avoid applying to insufficient drying of previous paint coat.

## EPDM090903XX V1.1

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