

## **RED OXIDE PRIMER**

PRODUCT NUMBER	904 ( OP-95 )
TYPE	Red oxide rust prevention primer based on alkyd resin and special resin with iron
	oxide pigment.
USES	Lower cost primer used for steel structures for a large quantity use.
CHARACTERISTICS	1. Very fast drying with good adhesion.
	2. Excellent resistance to weather and abrasion.
	3. Good water resistance.
	4. Easy application.
	5. Relatively low cost.
FINISH	Flat
COLOR	Red
HIDING POWER	Above 12.5 m <sup>2</sup> /L
MASS DENSITY	Above 1.3 Kg/L
VISCOSITY	90±10 KU (25℃)
DRYING TIME	Set-to-touch 1 hr. Dry hard 4 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 90 microns Dry 40 microns
THEORETICAL COVERAGE	41.6 m <sup>²</sup> /Gal 11.0 m <sup>²</sup> /L 8.5 m <sup>²</sup> /Kg
OVERCOATING INTERVALS	Min. 6 hrs.
NON-VOLATILE CONTENT	Above 65%
THINNER	No.805 Paint Thinner (OM-07)
THINNING RATE	5~10% (cleaning for tools not included)
PRECEDING COATS	No.908 Wash Primer (SP-01/02)
	No.905 High Red Lead Primer (OP-91)
	No.906 Red Lead Primer (OP-92)
	No.907 Zinc Chromate Primer (OP-93)
SUBSEQUENT COATS	Ready-Mixed Paints, Synthetic Enamels
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Spray, Brush, Roller
NOTE	1. Before application, stir paint evenly, and when paint is too thick, thinner within
	specified quantity can be added.
	<ol><li>Adhered moisture, grease, dirt, damaged or loose old paint and corrosive salts on substrate must be cleaned thoroughly.</li></ol>
	3. Avoid applying the paint in rainy, humid weather or substrate temperature
	excessively high to $40^{\circ}$ C or low to $10^{\circ}$ C.
	4. Avoid applying to insufficient drying of previous paint coat.

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