## HIGH RED LEAD PRIMER

PRODUCT NUMBER 905 (OP-91)

**TYPE** Rust prevention primer based on alkyd resin and special resin with high red lead

powder.

**USES** Used for steel structures.

**CHARACTERISTICS** 1. Very fast drying with good adhesion.

2. Excellent resistance to water and oils.

3. Excellent rust resistance, dipping in 3% salt water for 240 hours, result had no

abnormal.

4. Easy application.

**FINISH** Flat

COLOR Orange Red Above 10 m<sup>2</sup>/L HIDING POWER MASS DENSITY Above 1.63 Kg/L 80~100 KU (25°C) VISCOSITY

2 hrs. Dry hard 6 hrs. (25°C) **DRYING TIME** Set-to-touch

**OPTIMUM FILM THICKNESS** Wet 85 microns Dry 40 microns  $7.1 \, \text{m}^2/\text{Kg}$ THEORETICAL COVERAGE 45.0 m²/Gal 11.8 m<sup>2</sup>/L

**OVERCOATING INTERVALS** Min. 6 hrs. NON-VOLATILE CONTENT Above 72%

No.805 Paint Thinner (OM-07) **THINNER** 

THINNING RATE 5~10% (cleaning for tools not included)

No.908 Wash Primer (SP-01/02) PRECEDING COATS

SUBSEQUENT COATS Ready-Mixed Paints, Synthetic Enamels

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD Spray, Brush, Roller

> 1. Before application, stir paint evenly, and when paint is too thick, thinner within specified quantity can be added.

2. Adhered moisture, grease, dirt, damaged or loose old paint and corrosive salts on substrate must be cleaned thoroughly.

3. Avoid applying the paint in rainy, humid weather or substrate temperature excessively high to  $40^{\circ}$ C or low to  $10^{\circ}$ C.

4. Avoid applying to insufficient drying of previous paint coat.

EPDM090905XX V1.0

NOTE