



# RAINBOW

## ENAMEL TOPSIDE

PRODUCT NUMBER	SP-63 (OT-33)
TYPE	Topside paint based on alkyd and special resins with weather resistant pigments.
USES	Topcoat for topside areas.
CHARACTERISTICS	<ol style="list-style-type: none"><li>1. Tough film with good abrasion and oil resistance.</li><li>2. Good resistance to sea water and weather.</li><li>3. Good gloss and appearance.</li><li>4. Easy application.</li></ol>
FINISH	Gloss
COLOR	Black, white or desired colors
FLASH POINT	Above 30°C (86°F)
SPECIFIC GRAVITY	Above 1.1 Kg/L
VISCOSITY	70 ~ 85 KU (25°C)
DRYING TIME	Set-to-touch 2 hrs.                      Dry hard 8 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 80 microns (3.2 mil)                      Dry 35 microns (1.4 mil)
THEORETICAL COVERAGE	47.3 m <sup>2</sup> /Gal                      12.5 m <sup>2</sup> /L                      11.4 m <sup>2</sup> /Kg
OVERCOATING INTERVALS	Min. 12 hrs. (25°C)
VOLUME SOLIDS	Above 44 %
THINNER	No.805 Paint Thinner (OM-07)
THINNING RATE	5~10 % (cleaning tools excluded)
PRECEDING COATS	SP-54 High Red Lead Primer (OP-91) SP-55 Zinc Chromate Primer (OP-93) SP-56 Red Oxide Primer (OP-95) SP-16 Rainbow C.R. A/C (RA-11)
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Airless Spray, Brush, Roller
FOR AIRLESS SPRAY	Tip Size                      Graco 621, 721 Air Pressure                      3~5 Kg/cm <sup>2</sup> Pump Ratio                      45 : 1    or    33 : 1

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