



# RAINBOW

## SUPERMARINE

PRODUCT NUMBER	SP-60 (OF-53) / SP-61 (OF-51) / SP-65 (OF-56) / SP-74
TYPE	A finish paint based on long oil alkyd resin with weather resistant pigment.
USES	Topcoat for superstructures, steel structures, deck fittings, interior rooms and woodworks.
CHARACTERISTICS	<ol style="list-style-type: none"><li>1. Good appearance and gloss retention..</li><li>2. Good abrasion and weather resistance.</li><li>3. Good adhesion to oleoresinous and chlorinated rubber primers.</li><li>4. Capable of with-standing temperature up to 80°C (176°F).</li><li>5. Good resistance to oil and water.</li><li>6. Easy application.</li></ol>
FINISH	Gloss
COLOR	SP-60 (OF-53) : # 30 / SP-61 (OF-51) : White SP-65 (OF-56) : Desired colors / SP-74 : Desired colors
FLASH POINT	Above 25°C (77°F)
SPECIFIC GRAVITY	Above 1.1 Kg/L
VISCOSITY	70 ~ 90 KU (25°C)
DRYING TIME	Set-to-touch 3 hrs.                      Dry hard 15 hrs. (25°C)
OPTIMUM FILM THICKNESS	Wet 69 microns (2.8 mil)                      Dry 35 microns (1.4 mil)
THEORETICAL COVERAGE	54.9 m <sup>2</sup> /Gal                      14.5 m <sup>2</sup> /L                      13.2 m <sup>2</sup> /Kg
OVERCOATING INTERVALS	Min. 24 hrs. (25°C)
VOLUME SOLIDS	Above 51 ± 2 %
THINNER	No.805 Paint Thinner (OM-07)
THINNING RATE	5~10 % (cleaning tools excluded)
PRECEDING COATS	SP-54 High Red Lead Primer (OP-91) SP-55 Zinc Chromate Primer (OP-93) SP-56 Red Oxide Primer (OP-95) No.920 LZI Primer (OP-94)
STORAGE SHELF LIFE	Minimum 1 year under normal storage conditions.
APPLICATION METHOD	Airless Spray, Brush, Roller
FOR AIRLESS SPRAY	Tip Size                      Graco 621, 721 Air Pressure                      3~5 Kg/cm <sup>2</sup> Pump Ratio                      45 : 1    or    33 : 1

EPDM72OF56XX V1.1

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