RAINBOKYD 15

PRODUCT NUMBER	30015
TYPE	General purpose gloss paint based on a modified alkyd resin.
CHARACTERISTICS	1. Good appearance and gloss retention.. 2. Good abrasion and weather resistance. 3. Good adhesion to oleoresinous and chlorinated rubber primers 4. Good resistance to oil and water 5. Easy application 6. Low-flame spread
GLOSS	Gloss
COLORS	White and various other colours.
VOLATILE ORGANIC COMPOUND CONTENT	VOC 450 (g/l) below
PRODUCT WEIGHT	Above 1.0 kg/L
DRYING TIME	Set-to-touch 2 hrs Dry hard 15 hrs （25℃） (35μ)
OPTIMUM FILM THICKNESS	Wet 80μ（Micron） Dry 35 μ（Micron）
VOLUME SOLID	45 ±2%
THEORETICAL COVERAGE	47.3 ㎡/Gal 12.5 ㎡/L
OVERCOATING TABLE	24 hours or more
THINNER	No.805 Paint Thinner（OM-07）
THINNER RATE	0～2% （by bush and roller） 0～3% （Airless）
RECOMMENDED SPEC.	Please refer the painting specification
SHELF LIFE	Minimum two years under normal storage condition
APPLICATION METHOD	Airless spray, Bush and Roller
NOTE	1. Adhered water, grease and dust on substrate must be thoroughly clean. 2. Substrate temperature should be 3℃ above dew point, rainy day and relative humidity during application and curing should be below 85%, or job is to be stopped. 3. Whilst application in the confine space, adequate ventilation must be maintenance.

EPDM3030015X V1.0

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