

RAINBOPRIME 807

6. Excellent recoatability. GLOSS Semi-gloss COLORS Brown, Gray VOC 177 g/L PRODUCT WEIGHT Above 1.4 kg/L DRYING TIME Set-to-touch 2 hrs Dry hard 12 hrs (25°C) OPTIMUN FILM THICKNESS Wet 62~200µm (Micron) Dry 50~160µm (Micron) VOLUME SOLID 80±2 % THEORETICAL COVERAGE 19 m/Gal 5 m/L @ 160µ OVERCOATING TABLE EPOXY system: Substrate temp. 10 °C 20 °C 30 °C MIXING RATIO Base : Hardener=16 : 4 (by volume) POT LIFE 2 Hours (25°C) THINNER No.1005 Epoxy Thinner (SP-12) THINNER RATE The mixing temperature for the base and hardener should be performent thinner should be added in order to achieve application viscosity, too m sagging. Well mix the base and hardener before any thinner is added. 0~5% (by bush and roller) 5~15% (Airless) RECOMMENDED SPEC. Please refer the painting specification SHELF LIFE Minimum 2 years under normal storage condition APPLICATION METHOD Airless spray, Bush and Roller NOTE 1. For immersion exposure: •Steel or steel with not approved zinc silicate shop primer; blast component is to approved zinc			
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 ISO-Sa2½, blasting profile 30-75 μm. Coated steel; hydrojetted to VIS WJ2 L (blasting profile 30-75 μm. For atmospheric exposure conditions: Steel; blast cleaned to ISO-Sa2½, blasting profile 30-75 μm. Substrate temperature should be above 10°C and at least 3°C above during application and curing. Maximum relative humidity during application and curing is 85%. 			

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