## MIDDLE COATING FOR FIRE-PROOFING

**PRODUCT NUMBER** 1060FM

**TYPE** A two-pack, middle coating based on special resin and hardener with special pigment.

**USES** Used for steel structures that has been coated with FM-900.

**CHARACTERISTICS** 1. Tough film and rich flexible and adhesion.

2. Excellent resistance to oils, solvents and chemicals

3. Excellent adhesion with FM-900.

**GLOSS** Flat

**COLOR** White, light gray

HIDING POWER Above 11.1 m<sup>2</sup>/L (mixture)

MASS DENSITY Above 1.30 Kg/L

VISCOSTY Above 60~75 KU (mixture, 25°C)

**DRYING TIME** Set-to-touch 1 hr. Dry hard 6 hrs. Fully cured 7 days (25°C)

**OPTIMUM FILM THICKNESS** Wet 100 microns Dry 40 microns THEORETICAL COVERAGE 37.85 m<sup>2</sup>/Gal 10.0 m<sup>2</sup>/L  $7.69 \, \text{m}^2/\text{Kg}$ 

OVERCOATING INTERVALS Min. 8 hrs.

MIXING RATIO Base: hardener = 90:10 (by wt.) NON-VOLATILE CONTENT Above 60% (mixture, 25°C) **POT LIFE** 8 hrs. (mixture, 25°C)

**THINNER** No.736 PU Thinner

THINNING RATE 5~15% (clean tools excluded)

PRECEDING COATS FIRECUT FM-900 Solvent-based Intumescent Fire Resistance Mastic Coating

SUBSEQUENT COATS Epoxy, PU or Fluorine system

STORAGE SHELF LIFE Minimum 1 year under normal storage conditions.

APPLICATION METHOD Airless Spray, Brush

NOTE 1. Mix base and hardener according to the mixing ratio and stir thoroughly then keep static about 10~20 minutes before use.

- 2. Adhered moisture, grease, rust, dirt or loose paint film on substrate must be cleaned thoroughly.
- 3. Avoid applying the paint in rainy weather or relative humidity exceeded 85%, particularly a wet surface must be thoroughly dried.
- 4. All equipment must be cleaned immediately after use.
- 5. When used inside tanks, sufficient ventilation must be provided.

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